

Product Specification for Z – 18000

Document No : ZQK-331(EX3)

1. Applications and Features

Purpose	Absorption of expansion and contraction				
Location	Low pressure piping such as exhaust gas piping				
Features	The outer sleeve attached to the outer surface of the bellows				
	suppresses buckling, allowing a greater number of convolution to be				
	set than in the Z-15000, making this expansion joint that can absorb				
	a larger amount of expansion and contraction.				

2. Structure and Parts

Figure 1 shows the structure, and Table 1 shows the part names and materials.

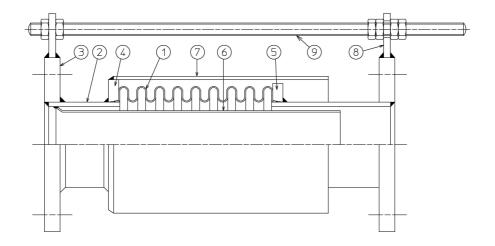


Figure 1. Structure

Table1. Parts List

No.	Name	Material		
1	Bellows	Stainless steel 304		
2	Pipe	Carbon steel		
3	Flange Carbon steel			
4	Neck ring Carbon steel			
5	Neck ring	Carbon steel		
6	Inner sleeve Stainless steel 304			
7	Outer pipe Carbon steel			
8	Holder	Carbon steel		
9	Tie rod bolt Carbon steel			

※Flange rating: JIS 5K, 10K, 20K, JPI

%Product size : 50A \sim 500A %Double type is also available.

XOther materials are also available on request.



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3. Dimensions and allowable expansion/contraction
Table 2 shows dimensions and allowable expansion/contraction

Size Height Pitch Thickness Axial movement convolution convolution Length 50A 10 10 0.6 ±5 6 250 ±10 12 320 ±15 17 380 ±20 23 450 ±20 23 450 ±20 23 450 ±20 10 370 ±20 10 370 ±20 10 370 ±20 10 370 ±28 14 470 ±20 14 470 ±5 4 270 ±10 7 320 ±15 10 370 ±20 14 470 ±5 3 270 ±15 10 370 ±15 8 380 ±20 14 470 ±15 8 380 ±15 8 380 ±20 ±15 4 370 ±20 5 420 ±25 <td< th=""><th>Tablez.</th><th colspan="7">Table2. Dimensions and allowable expansion/contraction Unit: mm</th></td<>	Tablez.	Table2. Dimensions and allowable expansion/contraction Unit: mm						
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SOA 10 10 0.6	50A		10	0.6				
## 15		10			±10	12	320	
15		10			±15	17	380	
65A 15 15 0.6					±20	23	450	
15	65A	15	15	0.6	±8	4	270	
#20 10 370 #270 #270 #270 #270 #270 #270 #270 #2					±14	7	320	
### 15 ### 15 ### 15 ### 15 ### 16 ### 16 ### 17 ### 17 ### 17 ### 18 ##					±20	10	370	
80A 15 15 0.8					±28	14	470	
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#15 8 380 #20 10 470 #10 3 320 #15 4 370 #25 7 470 #25 7 470 #20 5 420 #25 7 470 #20 5 420 #25 7 470 #20 5 420 #25 7 470 #20 5 420 #25 7 470 #20 5 420 #25 7 470 #20 5 420 #25 7 470 #20 5 420 #25 7 470 #20 5 420 #25 7 470 #20 5 420 #25 7 470 #20 5 420 #25 7 470 #20 5 420 #25 7 470 #20 5 420 #25 7 470 #25 7 470 #26 5 450 #27 7 500 #28 7 500 #29 7 500 #20 3 350 #20 5 450 #20 5 450 #25 7 500 #20 3 350 #21 40 3 350 #25 7 500 #26 7 500 #27 7 500 #28 7 500 #29 7 500 #20 3 350 #21 4 400	1004	20			±10	5	320	
125A 30 30 1.2	100A	20	20	1.0	±15	8	380	
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±10 3 350 ±15 4 400					±20	5	450	
300A 30 30 12 ±15 4 400					±25	7	500	
300A 30 30 12	300A	30	30	1.2	±10	3	350	
SUUA SU SU /					±15	4	400	
300A 30 30 1.2 ±20 5 450					±20	5	450	
±25 7 500					±25	7	500	

**Allowable expansion and contraction is based on a pressure of 0.1 MPa at normal temperature.



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4. Applicable temperature range

Pressure $: 0 \sim 1.0 \text{MPa}$ (Normal temperature) $\times 1.0 \text{MPa}$ specifications also available.

Temperature : $0\sim300^{\circ}$ (Standard material)

5. Inspection

Inspection items: Visual inspection, Dimensional inspection (Overall length),

Leak inspection (airtight or penetrant testing)

Frequency: ALL

6. Notes

- Set expansion joint according to the direction of the seal which indicates fluid direction in case of the product with inner sleeve.
- Never take away tie rod bolt.
- Please refer to the "Installation Instructions" for installation procedures.