

Document No: ZQK-331(P2)-4

1. Applications and Features

| Purpose | Absorbing pump vibration | | |
|----------|---|--|--|
| Location | Suction and delivery for pump, water receiving tank, cooling tower, | | |
| Location | chilling unit, etc. | | |
| Features | The main body is made of elastic rubber material, which provides | | |
| | excellent vibration absorption. 2 arches structure provides excellent | | |
| | absorption of lateral movement, angular deflection, and | | |
| | expansion/contraction. Loose flange type. | | |

2. Structure and Parts

Figure 1 shows the structure, and Table 1 shows the part names and materials.

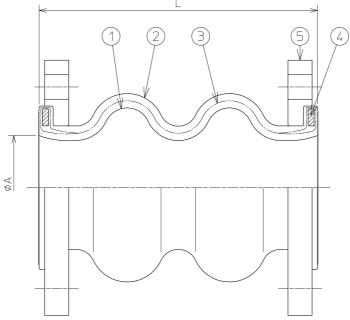


Figure 1. Structure

Table1. Parts List

| No. | Name | Material (Option) | |
|-----|---------------------|-------------------|--|
| 1 | Inner layer rubber | Synthetic rubber | |
| 2 | Outer layer rubber | Synthetic rubber | |
| 3 | Reinforcement fiber | Nylon cord | |
| 4 | Solid ring | Carbon steel | |
| 5 | Flange | Carbon steel | |
| | | (Stainless steel) | |

%Flange rating : JIS 10K

%Product size : 20A \sim 300A

 $\%\mbox{When the flange material is SS400, the surface treatment}$

is hot dip galvanizing.



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3. Dimensions and maximum working pressure

Table 2 shows dimensions and maximum working pressure.

Table2. Dimensions and maximum working pressure Unit: mm

| 1001021 | rablez: Dirichsions and maximam working pressure onic: min | | | | | |
|---------|--|-----|-----------------------------|--|--|--|
| Size | L | φΑ | Max. working pressure (MPa) | | | |
| 20A | 120 | 22 | 1.0 | | | |
| 25A | 120 | 25 | 1.0 | | | |
| 32A | 175 | 32 | 1.0 | | | |
| 40A | 175 | 38 | 1.0 | | | |
| 50A | 175 | 50 | 1.0 | | | |
| 65A | 175 | 64 | 1.0 | | | |
| 80A | 175 | 75 | 1.0 | | | |
| 100A | 225 | 99 | 1.0 | | | |
| 125A | 225 | 125 | 1.0 | | | |
| 150A | 225 | 150 | 1.0 | | | |
| 200A | 325 | 200 | 1.0 | | | |
| 250A | 325 | 250 | 1.0 | | | |
| 300A | 325 | 300 | 1.0 | | | |

^{*}Maximum working pressure is at normal temperature.

4. Allowable operating movement

Table 3 shows allowable operating movement.

Table3. allowable operating movement

| | Allowable operating movement | | | | |
|------|------------------------------|-----------------|-----------------------------|-----------------------|----------------|
| Size | Compression (mm) | Elongation (mm) | Lateral movement (mm) | Angular defection (°) | Weight (kg) |
| 20A | 15 | 10 | 15 | 7 | 1.4 |
| 25A | 15 | 10 | 15 | 7 | 2.4 |
| 32A | 20 | 10 | 20 | 8 | 3.0 |
| 40A | 20 | 10 | 20 | 8 | 3.2 |
| 50A | 20 | 10 | 20 | 8 | 4.0 |
| 65A | 20 | 10 | 20 | 8 | 5.8 |
| 80A | 20 | 10 | 20 | 8 | 6.0 |
| 100A | 30 | 15 | 25 | 9 | 7.4 |
| 125A | 30 | 15 | 25 | 9 | 10.6 |
| 150A | 30 | 15 | 25 | 9 | 13.6 |
| 200A | 40 | 20 | 30 | 12 | 19.2 |
| 250A | 40 | 20 | 30 | 12 | 26.6 |
| 300A | 40 | 20 | 30 | 12 | 30.4 |

*Displacements are individual maximum permissible amounts and are not guaranteed for loads acting simultaneously.



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- 5. Applicable temperature range
 - -20℃~70℃
- 6. Mounting bolt length and bolt tightening torque (recommended value)

Table 4 shows the length of the mounting bolt.

Table 5 shows the tightening torque of the bolt.

Table 4. Mounting bolt length (JIS10K)

Mounting bolt length Size Length Bolt size Quantity (Below Neck) M12 50 8 20A M16 50 8 25A M16 50 8 32A M16 50 8 40A M16 60 8 50A 60 8 M16 65A M16 65 16 80A M16 65 16 100A M20 75 16 125A 75 150A M20 16 M20 75 24 200A M22 90 24 250A M22 90 32 300A

Table 5. Torque of the bolt

| Size | Torque (N·m) |
|-----------|-----------------|
| 20A | 25 |
| 25A~100A | 30 |
| 125A~200A | 40 |
| 250A~300A | 45 |

*Mounting bolt length does not include the thickness of flat washers and spring washers.

7. Inspection

Inspection items: Visual inspection, Dimensional inspection (overall length),

pressure resistance inspection

Frequency: Visual inspection are all products.

Dimensional and pressure resistance inspections are sampling inspections.



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8. Notes

- Cannot be used for hot water supply. Please use our A · V · JOINT、ZTF-5000、ZRJ-BT.
- Cannot be used for swimming pool circulating water.
 Please use our ZTF-5000 or ZRJ-BT.
- Cannot be used for special liquids (chemicals, etc.). Please use our ZTF-5000 and ZRJ-BT.
- In environments exposed to high concentrations of ozone, cracks may occur on the surface due to ozone degradation.
 - In such cases, we recommend choosing stainless steel products instead of rubber products.
- Insert mounting bolt from product side.
 and tighten bolts evenly in diagonal line order.
- The service life of rubber fittings may be reduced depending on the conditions of use.

For details, please refer to the precautions in the catalog.

• Please refer to the "Installation Instructions" for installation procedures.